

Work Order ID 129457

February-11-15 10:04:55 AM

129457

Page 1

Item ID: D119-827-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Tail Rotor Pedal Lockout

Stop ***NS2***

Start Date: 2/11/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/11/15 Req'd Qty: 1.00 ***1***

Customer:

Reference: return to stk

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D119-827	D	

100 Document Control 0.00 **DAS 27 9-89**

100

DC

Doc.Control -USB or Paperwork

Memo Photocopy bluefile & type labels per PPP D119-827-011 CHG002

DAS 27 9-89

FEB 13 2015

110 Pick Kit 0.00

110

Packaging

Memo 0.00

Packaging

PULL FROM TRIAL FIT:
1 X D119-827-011 B107077

ADD PARTS BACK TO KIT:

2 X AN4-11A B _____
2 x NAS1149D0416J B _____
3 X NAS1149D0463J B _____

2x 04703-041 B 127206

DAS 27 9-89

DAS 46 9-89

FEB 11 2015

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Item ID: D119-827-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tail Rotor Pedal Lockout
Start Date: 2/11/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/11/15 Req'd Qty: 1.00 ***1*** Customer:
Reference: return to stk

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS 66 9-69		FEB 13 2015				
Quality Control									
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D119-827-011 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-02-13

MS-2-13

Picklist Print

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Work Order ID: 129457

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Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 2/11/15

Required Date: 2/11/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP
REV:B 13-01-09 REV B JLM VERIFIED:DD IPP REV:C
12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-11A

Purchased

No

Each

295.0000

2

AN4-11A

BOLT

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST325A

275

11921

1

M128362

273

M128769

1

DAS
27
9-89
FEB 11 2015

DAS
46
9-89

D119-827-011

Manufactured

No

Each

2.0000

1

D119-827-011

Tail Rotor Pedal Lockout

**

DAS
27
9-89
FEB 11 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

FG122

2

127118

1

128581

1

NAS1149D0416J

Purchased

No

Each

5,037.000

2

NAS1149D0416J

WASHER

**

DAS
27
9-89
FEB 11 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

28

m131197

28

ST270

5009

m125773

15

m131511

4994

DAS
26
9-89

~~m125773~~

Picklist Print

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Work Order ID: 129457

129457

Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 2/11/15

Required Date: 2/11/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

3,504.000

3

FEB 11 2015

NAS1149D0463.J

**

WASHER

Location	Loc Qty	Loc Code
CA	397	
M129682	397	
GA	408	
M129390	408	
ST260a	1151	
M129390	1151	
ST269	1548	
M130799	1548	

DAS
46
9-89

3

D4703-041 x 2

B 127206

DAS
46
9-89

DAS
06
9-89

D4721- 1

127250

DAS
46
9-89

DAS
06
9-89

Status	Item ID	Rev	Name	Start Date	ntity	JOmp	D.e	Serap	Quinn	med	N.C	It	Sortie	Offs	n	Ty	Per	ch	to	re	C
	AN4-11A	2	BOLT	10/16/12	2	Ea		11	0	0...			5	0	M						
	D4703-041	2	Lock Pin Assembly	10/16/12	2	Ea		11	0	0...			2	0	M						
	D4704-041		Expandable Pin Assembly	10/16/12	1	Ea		11	0	0...			1	0	M						
	D4710-1		Spacer	10/16/12	1	Ea		11	0	0...			3	0	M						
	D4721-1		Decal	10/16/12	1	Ea		11	0	0...			4	0	M						
	MS14144L4		Nut	10/16/12	2	Ea		11	0	0...			6	0	M						
	MS24665-153		Cotter Pin	10/16/12	2	Ea		11	0	0...			7	0	M						
	NAS1149D0416J	2	WASHER	10/16/12	2	Ea		11	0	0...			8	0	M						
	NAS1149D0463J	3	WASHER	10/16/12	8	Ea		11	0	0...			9	0	M						
	NAS6604D16		Bolt	10/16/12	2	Ea		11	0	0...			10	0	M						

Jan 2011

July 31 2016

109-0570-70-107

4.0 PARTS LIST

-011	Part Number	Description
X	D119-827-011	TAIL ROTOR PEDAL LOCKOUT
1	D4704-041	EXPANDABLE PIN ASSY
2	D4703-041	LOCKOUT PIN ASSY
1	D4710-1	SPACER
1	D4721-1	DECAL
2	AN4-11A	BOLT
2	MS14144L4	NUT
2	MS24665-153	COTTER PIN
2	NAS1149D0416J	WASHER
8	NAS1149D0463J	WASHER
2	NAS6604D16	BOLT

5.0 WEIGHT AND BALANCE

The following are the net weight increases associated with D119-827-011 kit.

Installation	Weight	Longitudinal		Lateral	
		Arm	Moment	Arm	Moment
D119-827-011 ON A109/A119 MODELS	0.52 lb 0.23 kg	32.6 in 0.83 m	16.9 in-lb 0.19 m-kg	-13.1 in -0.33 m	-6.8 in-lb -0.08 m-kg
D119-827-011 ON 206/407 MODELS	0.52 lb 0.23 kg	33.0 in 0.84 m	17.2 in-lb 0.19 m-kg	-12.5 in -0.32 m	-6.5 in-lb -0.07 m-kg